FAMILY OWNED AND OPERATED FOR OVER 70 YEARS IN THE METAL AND GLASS INDUSTRY PROVIDING SUPERIOR SOLUTIONS TO YOUR MOST CHALLENGING PROJECTS.

W&W Glass, LLC

W&W is the NY metropolitan area's largest architectural glass and metal contractor, specializing in Curtainwalls, Storefronts, Entrances, Ornamental Metal, Skylights, and Pilkington Planar™ structural glass systems.

W&W IS EXPERIENCED WITH VARIOUS PROJECT DELIVERY METHODS, INCLUDING THE DESIGN ASSIST/DESIGN BUILD PROCESS. WE WORK WITH ARCHITECTS AND CONTRACTORS ALL OVER NORTH AMERICA AND THE CARIBBEAN.

W&W Glass, LLC
wwglass.com
MAJOR ADVANTAGES

1. Sole Source Manufacturing & Engineering  In-house, sole source, quality assured system totally manufactured and controlled by Pilkington. The system is never sold by mixing outside glass or hardware suppliers. Pilkington and W&W maintain a dedicated in-house engineering staff that reviews every detail of each system prior to manufacture.

2. Superior Tempering  Minimum compressive strength of 16,000 psi in a custom built modern furnace versus typical domestic tempering of approximately 11,500 psi. This gives the glass added strength so that even when it is subjected to required high static and dynamic loading, there will be very high factors of safety at the hole locations where maximum stress occurs.

3. Research and Testing  Pilkington maintains one of the largest glass research testing facilities in the world and regularly tests in-house for various Pilkington PlanarTM projects.

4. 12-Year Warranty Gives You Absolute Confidence  Continual and rigorous testing programs have given us a wealth of knowledge concerning structural glass systems. This has allowed us to introduce a Code of Practice for structural glass facades. Every part of every Pilkington PlanarTM solution is designed in accordance with this criteria. This means we can give Pilkington PlanarTM a 12-year design and materials warranty, and give you total confidence in the system’s performance and reliability.

5. Rollerwave Distortion Control  Rollerwave distortion (the visual waviness inherent in tempered glass) is reduced to an average of 0.02mm (0.0007”) for uncoated tempered glass or 0.05mm (0.002”) for low-e coated tempered glass. This is much flatter than the industry norm, which can be as high as 1.27mm (0.05”). This exclusive Pilkington feature significantly reduces visual rollerwave allowing the glass to accurately reflect its surroundings.*

* There is no published industry standard for rollerwave distortion in tempered glass.

PILKINGTON PLANAR™ FITTINGS

THE CONCEPT IS CLEAR: DESIGN, TEST, AND PLACE INTO SERVICE THE BEST ENGINEERED AND YET THE SMALLEST, MOST AESTHETICALLY PLEASING FITTING WITHOUT COMPROMISING PERFORMANCE.

Rigorous testing has led to the development of a standard set of fittings using 316 grade stainless steel. These fittings are designed to deal with extraordinary forces from seismic, snow, and wind loads.

Four and two-point castings, as well as various 905J countersunk series fittings, represent only some of the many types of stainless steel connectors designed to connect the glass to the backup structure.

PILKINGTON PLANAR™ INTEGRAL

A fully tested and patented method of fixing laminated glass panels to a backup structure without any exterior bolts, caps, or washers! All fittings are concealed within the laminated glass. This fixing system allows a much wider variety of glass types, including art and textured glass, to be used in a structural glass application. Pilkington Planar™ Integral allows us to horizontally glaze an entire roof or canopy without any fasteners in the exterior glass.

PILKINGTON PLANAR™ INTRAFIX IGU

Intrafix can be specified for applications in which the design team wants an insulated wall without any external bolts, caps, or washers. This fixing mechanism captures the tempered or laminated inner leaf of an insulated unit with a stainless steel disk system which does not penetrate the outer glass. Pilkington Planar™ Intrafix carries the Pilkington Planar™ 12-year warranty!
## GLASS PERFORMANCE FIGURES

### PILKINGTON OPTIFLOAT™ CLEAR INSULATED GLASS

<table>
<thead>
<tr>
<th>Glass Types</th>
<th>12mm Outer Pane</th>
<th>16mm Cavity</th>
<th>6mm Inner PANE</th>
<th>Vtc</th>
<th>Rf(vis)</th>
<th>SHGCc</th>
<th>SCc</th>
<th>‘U’ Summer</th>
<th>‘U’ Winter</th>
<th>OITC*</th>
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### PILKINGTON OPTIWHITE™ LOW-IRON INSULATED GLASS

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### PILKINGTON OPTIFLOAT™ CLEAR LAMINATED GLASS

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<th>Rf(vis)</th>
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The figures listed above are indicative only. Some products have manufacturing limitations. Please visit our website or make a technical inquiry for specific product data. Glass performance on additional tints, interlayers, low-e coatings and make-ups are available upon request.

*The OITC values listed in the chart above are based on actual testing by Pilkington Architectural per DIN EN 10147, Values for insulating laminated glass units, PVB interlayer, and acoustical interlayer are available by request.
STEEL SUPPORT STRUCTURES

STEEL BACKUP STRUCTURES CAN BE ANYTHING FROM SIMPLE PIPE COLUMNS TO COMPLICATED, EXPRESSIVE TRUSS SYSTEMS.

W&W and Pilkington can design and supply, as a sole source system, both the glass and steel. In some instances when the design is very simple, it may be advantageous to allow the steel to be furnished and erected within the steel package, with coordination by Pilkington and W&W.

When the steel design becomes expressive and close integration of the two products is needed, we will supply both steel and glass as a single source.

Harborside Financial Center Plaza 5, Jersey City, NJ, Grad Associates

10 Steel Support Structures | 800.452.7925

11

TOP: United Therapeutics Bridge Phase 2B, Silver Spring, MD, EwingCole. BOTTOM: Culinary Arts And District Office Building (CAADO), Riverside, CA, LPA

PROJECT LOCATION ARCHITECT
Children’s Hospital of Los Angeles, CA ZGF
Angeles Sunset Bridge

PROJECT LOCATION ARCHITECT
Children’s Hospital of Los Angeles Sunset Bridge

601 Lexington Avenue New York, NY KlingStubbins
GLASS MULLION SYSTEMS

THE GLASS MULLION SYSTEM USES GLASS FINS AS A MEANS OF SUPPORT FOR MAXIMUM TRANSPARENCY.

These glass facades must be suspended from the structure above with the glass panels fastened to the mullions by Pilkington Planar™ fittings. This means the combined weight of both the panels and the mullions is carried by the connection at the head of each fin. This allows you to design very tall facades that do not exert large in-plane loads on the Pilkington Planar™ panels. All projects in high seismic zones must be suspended in this way.

Pilkington Planar™ has been thoroughly tested for use in areas of high seismic activity, which has been demonstrated by the system’s excellent performance in previous seismic events in both California and Japan.
TENSION STRUCTURES

WE GUARANTEE THE DELIVERY, COMPATIBILITY, AND PERFORMANCE OF THE COMPLETE FACADE.

Various forms of cable-stayed backup system designs can be used to support a Pilkington Planar™ facade. They can take the form of simple strong back trusses, bow string trusses, or lighter weight, more filigree cable trusses. Designers have complete freedom and flexibility when designing these trusses.

Tension rod facades have become one of the newest trends in point-supported glass systems. These systems utilize horizontal steel plate beams or tubes as a lateral brace between vertical columns with stainless steel rods supporting the dead load of the glass and sag of the beams. This type of system creates wide open spans with minimal support structure concealed behind the horizontal and vertical joints.

In all instances, the capabilities and loading of the glass must be used as the basis of the design for the backup structural system.

PROVEN PERFORMANCE

Pilkington Planar™ Tension Structures have already met high performance requirements for seismic loads, live and dead loads, and wind loading, including hurricane force winds.

These structures require early cooperation between the design team and W&W Glass to solve both design and budget questions. We offer full technical design services, starting from the basic concept, through 2D and 3D analysis, up to full design and performance specifications, mock-ups, and testing.
CANOPY SYSTEMS

THE DESIGN FLEXIBILITY OF PILKINGTON PLANAR™ AND THE REDUCTION OF METAL FRAMING, WHICH CAN CAUSE MAINTENANCE PROBLEMS OVER TIME, MAKE PILKINGTON PLANAR™ THE PERFECT CHOICE FOR HORIZONTAL AND OVERHEAD GLAZING.

Pilkington Planar™ overhead glazing has undergone extensive seismic, impact, water, and wind load testing. Backup structures can be supplied as a completely engineered sole source package for guaranteed performance of the complete skylight or canopy.

TECHNICAL CONSIDERATIONS

The backup structure is required to carry snow and other loads and resist negative wind pressures through the fitting locations. Large spans are possible if underlying purlins are reinforced with cable tension rod rigging. Pilkington Planar™ requires a minimum of 3 degrees of slope (1/8” per foot or 5%) to eliminate ponding of water in the center of the glass. (Subject to further review on a project basis.)
ROOFS AND SKYLIGHTS

WHEN TRYING TO CREATE TRANSPARENT VIEWS OF ARTICULATED STRUCTURES, PILKINGTON PLANAR™ IS THE PERFECT WAY TO SIMPLIFY THE ALL GLASS SKYLIGHT. PILKINGTON PLANAR™ APPLICATIONS HAVE AN EXTENSIVE IN-SERVICE TRACK RECORD FOR SAFETY AND DURABILITY.

Horizontal applications are warranted for 12 years against delamination, leakage, and seal failure (IG units). Early coordination with the building structure is needed, as well as consideration of snow and drift loads, seismic zone, drainage, etc. Steel can be engineered to use combinations of glass mullions and/or cable and steel structures.
PLANAR NET
PILKINGTON AND W&W HAVE DEVELOPED AND TESTED THE PLANAR NET SYSTEM.

COMBINED WITH PLANAR INTEGRAL OR INTRAFIX DESIGNS, CABLE NETS CAN BE SUPPLIED WITHOUT ANY EXTERIOR FITTINGS OR PATCHES.

Planar Net uses the same principles used by the Pilkington Planar system by attaching countersunk Planar panels to be pre-tensioned cables which are then attached to a coordinated boundary structure.
PILKINGTON PLANAR™ TRIPLE INSULATED GLASS

PILKINGTON INTRODUCES THE WORLD’S FIRST TRIPLE GLAZED FRAMELESS GLASS SYSTEM.

Triple glazing offers substantially lower ‘U’ Values than traditional double glazed Pilkington Planar™. There are three layers of glass giving the architect multiple choices for increased solar performance and noise control. (Performance figures available upon request.)

CANADIAN MUSEUM OF NATURE

“The Queens’ Lantern”

THE LANTERN AT THE CANADIAN MUSEUM OF NATURE IS A 65’ TALL TRIPLE GLAZED, 3-SIDED GLASS CUBE PLANAR SYSTEM.

The glass make-up of the insulated units is comprised of a 12mm Pilkington Optiwhite™ low-iron T-Plus outer lite, with a 6mm Pilkington Optiwhite™ low-iron T-Plus middle lite, and the interior lite is 6mm Pilkington Energy Advantage™ T-Plus. It was designed to handle the harsh Canadian winters common to the Ottawa area. The system is a combination of Pilkington Planar™ seismic 905J fittings on clear glass fins, which in this unique situation penetrate the face glass and protrude from the building. The corner units are attached to steel columns that are suspended from a cantilevered roof structure.

PROJECT   LOCATION   ARCHITECT
Canadian Museum of Nature
“The Queens’ Lantern”   Ottawa, Ontario, Canada   BPA, Kuwabara Payne McKenna Blumberg Architects, & GLC
GLASS VESTIBULES AND PORTALS

PILKINGTON PLANAR™ SYSTEMS CAN BE DESIGNED TO INCORPORATE ALL GLASS VESTIBULES FOR ULTIMATE TRANSPARENCY.

In many cases, suspended structural glass wall systems will need separation from the base loaded door portal areas. This separation is often created using stainless steel-clad tube steel, however, there are custom solutions available by W&W that can use thin stainless steel plate beams for greater transparency. There are also opportunities to integrate full all glass vestibules into your design using laminated glass sidewalls, beams, and roof.

1812 North Moore Street, Arlington, VA, DCS Design

Tension Rod Connected to Portal

PROJECT   LOCATION   ARCHITECT
1290 Avenue of the Americas   New York, NY   Moed de Armas & Shannon (MdeAS) Architects

Marist College Lowell Thomas Communications Center, Poughkeepsie, NY, Hibbs Architects

1801 California Street, Denver, CO, Morrison Dillworth + Walls

One Post Office Square, Boston, MA, CBT Architects

System and Applications | wwglass.com
NEW YORK PRESBYTERIAN HOSPITAL

The dual skin “climate wall” was designed to allow significant quantities of natural daylight into the space and to act as a natural insulator.

The outer wall of laminated glass is mounted to a series of stainless steel tension rods by countersunk Planar fittings and cast stainless steel “spiders”. The inner wall of insulated laminated glass is separated by a 3” gap that acts as a thermal barrier and allows for the deployment of computer controlled shading devices as well as cleaning. In the winter, the facade acts as a large thermal blanket for the space, reducing heating costs.

Atrium and entrance enclosures were created using horizontal and vertical tension structures.
UNIVERSITY OF SOUTHERN CALIFORNIA
STEM CELL RESEARCH BUILDING

THE EXTERIOR PLANAR FACADE IS A CABLE WALL SPANNING APPROXIMATELY 63' TALL COMPRISED OF PILKINGTON OPTIWHITE™ LOW-IRON, LAMINATED GLASS MOUNTED TO STAINLESS STEEL CABLES BY PLANAR 905J STAINLESS STEEL MACHINED FITTINGS CLAMPED ONTO THE CABLE WITH SPECIALY MADE RODS AND BOLTS.

The interior facade is a conventional window wall spanning floor to ceiling with insulated low-e glass with a 50% acid etch frit pattern.

The cavity of 3' between facades is filled with walkways for access to the exterior facade and for maintenance. This space creates a thermal barrier to better insulate the interior of the building.

PROJECT   LOCATION   ARCHITECT
University of Southern California Stem Cell Research Building   Los Angeles, CA   ZGF

THIS DUAL SKIN CABLE WALL, ON THE WEST COAST, ACTS AS BOTH AN ACOUSTICAL AND THERMAL BARRIER FOR THIS NEW RESEARCH BUILDING.

The exterior facade is supported by a series of pre-tensioned stainless steel cables that span top to bottom and are laterally braced at each floor. The glass panels are mounted to the cables by 905J countersunk Planar fittings.
The focal point of the project is the single span cable wall that faces Broadway and serves as the main entry into the complex. A series of stainless steel cables up to 1.25" diameter span heights of 45' and are tensioned up to 60kips each. 3/4" Pilkington Planar™ clear laminated glass, mounted to the cables by use of both Pilkington Planar™ Integral 905J fittings and stainless steel patches, serves as the skin to this facade.

Other Planar facades utilize bolted, insulated laminated glass for insulation, security, and acoustical control and are supported by laminated glass fins.

Stainless steel fittings in both countersunk and patch plate forms were used to mount the laminated glass to the stainless steel cables. The larger patch fittings were used at the four-way intersections and the smaller Pilkington Planar™ Integral 905J fittings were used at the intermediate locations to reduce deflection.
THE 207-FOOT TALL TRAPEZOIDAL-SHAPED “COACH ATRIUM” VERTICAL TENSION CABLE WALL AT 10 HUDSON YARDS TOWERS ABOVE THE HIGH LINE PARK IN MANHATTAN.

The architect used the Planar Net system for this large open atrium, spanning from floors 6-21, and an expansive 200-foot wide lobby wall with 10-foot wide structureless glass return walls. The system uses 1” thick Pilkington Optiwhite™ low-iron, laminated glass, custom stainless steel corner clamp patches, and Galfan coated steel tension cables. The atrium wall was braced back at every two floors to lower the tension forces on the boundary structure.

The tension cable walls for 10 Hudson Yards were designed with 10-foot wide modules. The architect desired an ultra-clear view through the acute corner areas of the lobby walls without having to reduce the width of panels or add large steel corner posts. W&W and Pilkington designed an innovative solution to support the suspended glass from slim stainless steel bars concealed behind the corners.
AFTER A CHANGE IN OWNERSHIP OF THIS HIGH-RISE BUILDING, A NEW LOBBY WAS CREATED WITH PILKINGTON OPTIWHITE™ LOW-IRON MONOLITHIC GLASS AND A PILKINGTON PLANAR™ TENSION TRUSS STRUCTURE.

601 Massachusetts Avenue

A HIGHLY TRANSPARENT ATRIUM LOBBY WAS CREATED WITH PILKINGTON OPTIWHITE™ LOW-IRON MONOLITHIC GLASS AND A PILKINGTON PLANAR™ TENSION TRUSS STRUCTURE.

601 Massachusetts Avenue features a 10-story, 133-foot tall Pilkington Planar™ point-supported lobby atrium wall of 1/2” Pilkington Optiwhite™ low-iron, monolithic tempered glass supported by stainless steel tension rods and 86-foot wide horizontal, painted steel trusses bracing the system at each floor.

ONE POST OFFICE SQUARE

The new facade is supported by 19mm Pilkington Optiwhite™ low-iron, monolithic glass fins and utilizes a “fly-by” at the head and jambs to create the illusion of a floating facade. Custom laminated glass transfer beams were introduced to help create an all glass entry portal to encase both the revolving and balanced doors.
### Yonge Eglinton Centre

W&W worked in a design assist capacity on the 83-foot tall structural glass cube entrance at the new shopping complex at Yonge Eglinton Centre. The panels are comprised of 6’ x 13’4” heavy-duty Pilkington Planar™ Optiwhite low-iron, low-e coated insulating glass units filled with argon gas for high thermal performance. There is a tension rod canopy that floats above the entrance to the complex connected directly back into the low-iron laminated glass fins supporting the face glass. Other structural glass areas included two vertical bump-out walls, glass roof, and outdoor terrace entrance with laminated glass fin canopy.

#### Yonge Eglinton Centre

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<td>Page+Steele/IBI Group Architects</td>
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### Elmhurst Community Library

The low-iron structural glass jewel box “reading rooms” set this library apart from others in the New York City area. Pilkington Optiwhite™ low-iron glass was utilized for the cantilevered vertical glass fins and insulated glass units. Stainless steel countersunk fittings join the panels together and allow for structureless glass corners to help make the illusion of floating glass cubes.

#### Elmhurst Community Library

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<tr>
<th>PROJECT</th>
<th>LOCATION</th>
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<td>Elmhurst Community Library</td>
<td>Elmhurst, NY</td>
<td>Marpillere Pollak Architect</td>
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PILKINGTON PLANAR™ INSULATED GLASS ON TWO VERTICAL WALLS CREATES A LIGHT-FILLED ATRIUM FOR A CORPORATE OFFICE BUILDING.

The glazing system is designed with a series of 3/4” thick horizontal steel plate beams and 3/8” diameter vertical stainless steel tension rods. Glass is mounted to the rods through a stainless steel fitting that extends out to connect to patch clamp plates. The glass panels are made up of Pilkington Optiwhite™ low-iron insulated glass units with a high performance low-e coating for energy efficiency.

Steel plate beams were precision fabricated and erected in one piece to connect to the structure at the head and sill. The countersunk 905J fittings, that transfer the loads of the face glass, connect directly into the beams to minimize space in front of the steel.

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Horizontal painted steel beams resist wind load from the glazing and transfer it into steel columns.

NUSKIN INNOVATION CENTER

The project design uses slender, vertical painted steel plate beams (1.5” thick) to support the clear insulated glass exterior façade. Glass panels were mounted back to the steel substructure using Pilkington Planar™ 905J series fittings.

W&W worked closely with Perkins Eastman to help refine the design from a dual plate beam type construction at each vertical joint to a more economical single plate beam model. The result was an expansive glass wall area using large glass panes with a very open feel, unhindered by any horizontal members.
INTRAFIX PROJECTS

PILKINGTON PLANAR™ INTRAFIX FITTINGS WERE USED ON THE EXPO PHASE 2 – RAIL AND MAINTENANCE FACILITY AND OFFICES AND LAX INTERNATIONAL AIRPORT TERMINAL 4 CONNECTOR TO CREATE A CLEAN APPEARANCE ON THE EXTERIOR OF THE FACADES.

The Expo Phase 2 project was designed to be very transparent with Pilkington Optiwhite™ low-iron glass units (with low-e) and low-iron monolithic glass fins. Having no exposed fittings on the outside, concealing the point-supports inside the unit, can give a more structurally-glazed appearance than traditional point-supported glass systems that have exposed bolt heads.

The LAX Terminal 4 Connector project was engineered by W&W and Pilkington to have Pilkington Planar™ Intrafix Blue-Green tinted, insulated glass units with thin horizontal steel plate beams and vertical tension cables. The curved exterior structural glass walls look very sleek and modern, while the interior has a more high-tech style with steel beams curving around at each level.

PROJECT
LAX International Airport Terminal 4 Connector

LOCATION
Los Angeles, CA

ARCHITECT
Corgan
WHEN YOU SELECT THE PILKINGTON PLANAR™ SYSTEM, YOU ARE SELECTING THE MOST TESTED SYSTEM AVAILABLE IN THE MARKETPLACE.

Architects, engineers, and consultants are continually demanding higher performance and creating newer and more complex designs.

When you select the Pilkington Planar™ system, you are selecting the most tested system available in the marketplace. You are selecting a system backed by over 50 years of IN-HOUSE testing where the end product gives your client unparalleled levels of comfort in the knowledge that all systems are backed by the Pilkington 12-year total warranty.

Recent testing
Testing never stops with the Pilkington Planar™ system. Recent testing has been carried out on Pilkington Planar™ Integral hidden bolt laminated glass, energy efficient Pilkington Planar™ triple glazed and double glazed insulated units, Pilkington Activ™ self-cleaning glass, and Pilkington Planar™ Intrafix concealed bolt IG units.

Fail-Safe Redundancy of Fins. A consultant demanded an unprecedented fail-safe, redundancy test that had never been done before. Under design load (40 psf), we remotely broke a glass fin to prove that the system would stay in place with a broken structural element on the wall. In addition, we tested for dynamic water, air, and seismic loading.

When you select the Pilkington Planar™ system, you are selecting the most tested system available in the marketplace.

High Strength Laminated Fin Test

Hurricane Testing. With the development of the Pilkington Planar™ / Trosifol® SentryGlas® system, and with the growth of hurricane impact codes, Pilkington has successfully tested an impact-resistant Pilkington Planar™ facade for both large missile impact and cyclic loading in accordance with ASTM-E 1886.

Bomb-Blast Testing. Pilkington leads the way with recent testing allowing Pilkington to design systems to the level 1 standard of the GSA when tested to both GSA level C and D standards.

PROJECT   LOCATION   ARCHITECT
The Rose Center for Earth and Space Science - American Museum of Natural History   New York, NY   Ennead Architects

42 Testing | 800.452.7925